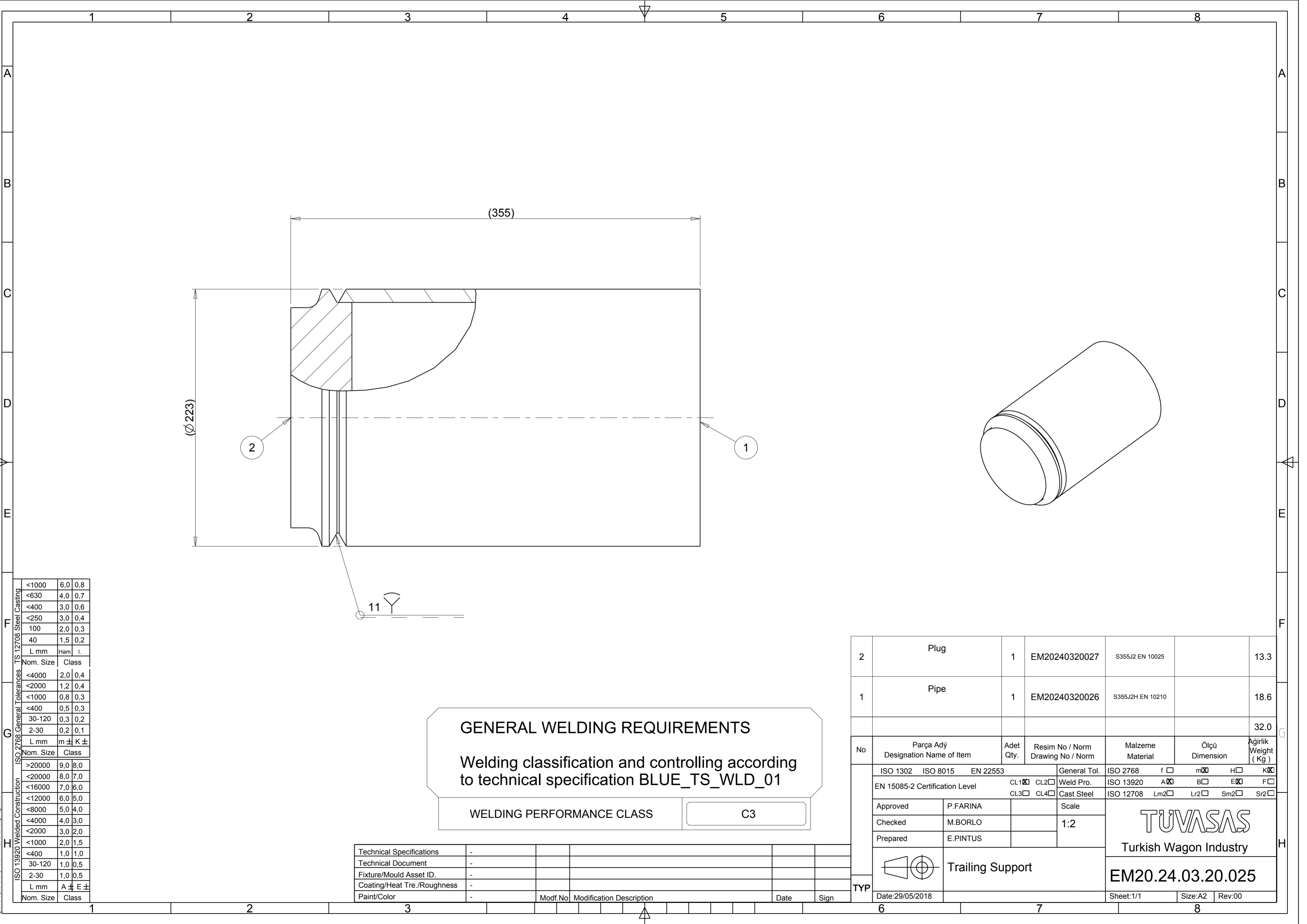


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F	TS 12708 Steel Casting		
	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
G	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	I.
	Nom. Size	Class	
	<4000	2,0	0,4
H	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
I	L mm	m ± K ±	
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
J	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
K	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ± E ±	
	Nom. Size	Class	

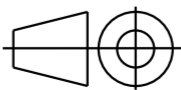
GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

C3

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-					
		Modf.No	Modification Description	Date	Sign	

2	Plug	1	EM20240320027	S355J2 EN 10025		13.3
1	Pipe	1	EM20240320026	S355J2H EN 10210		18.6
						32.0
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 1302 ISO 8015 EN 22553			General Tol.	ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro.	ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
	Approved	P.FARINA		Scale	ISO 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Checked	M.BORLO		1:2	<div>TÜVASAŞ</div> <div>Turkish Wagon Industry</div>	
	Prepared	E.PINTUS				
		Trailing Support			EM20.24.03.20.025	
	Date:29/05/2018			Sheet:1/1	Size:A2	Rev:00